Docket No. 0114-00008

Declaration and Power of Attorney For Patent Application English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

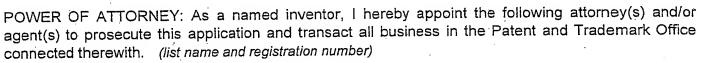
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

PROCESS FOR PRESSURE ASSISTED MOLDING OF HOLLOW ARTICLES

	specification of which					• •
14 [] [] (ch	eck one) is attached hereto. was filed on Februar Application Number and was amended or					
	is attached hereto.					
	was filed on Februar	ry 28, 2001	as United States App	lication No.	or PCT I	nternational
## [Application Number	60/272,156				
TU =	and was amended or	ı <u>.</u>				· · · · · · · · · · · · · · · · · · ·
13 13			(if applicable)			
1111	I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.				specification,	
kno	I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.					
Se ang list inv	I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.					
Pri	or Foreign Application	n(s)	,		Priority	Not Claimed
(Nu	umber)	(Country)	(Day/Month	n/Year Filed)		_
	umber)	(Country)	/Day/Month	n/Year Filed)		
(141		(Country)	(Day/Monti	n real Flied)		
(Nu	umber)	(Country)	(Day/Month	n/Year Filed)		

60/272,156	2/28/01	•
(Application Serial No.)	(Filing Date)	
(Application Serial No.)	(Filing Date)	
(Application Serial No.)	(Filing Date)	*
Section 365(c) of any PCT Intern insofar as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to I	ational application designating each of the claims of this application in the manner place the duty to disclose to the me to be material to patental	the United States, listed below and plication is not disclosed in the pricorovided by the first paragraph of 3 United States Patent and Trademar bility as defined in Title 37, C. F. R
Section 365(c) of any PCT Intern insofar as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to I	ational application designating each of the claims of this ap all application in the manner place the duty to disclose to the me to be material to patental able between the filing date of	any United States application(s), of the United States, listed below and plication is not disclosed in the prior provided by the first paragraph of 3.5 United States Patent and Trademarkility as defined in Title 37, C. F. R. the prior application and the national
Section 365(c) of any PCT Intern insofar as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to Section 1.56 which became available or PCT International filing date of (Application Serial No.)	ational application designating each of the claims of this ap all application in the manner place the duty to disclose to the me to be material to patental able between the filing date of	the United States, listed below and plication is not disclosed in the pricorovided by the first paragraph of 3 United States Patent and Trademar bility as defined in Title 37, C. F. R
Section 365(c) of any PCT Intern insofar as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to Section 1.56 which became available or PCT International filing date of	ational application designating each of the claims of this application in the manner page the duty to disclose to the me to be material to patental able between the filing date of this application:	the United States, listed below and plication is not disclosed in the price provided by the first paragraph of 3 United States Patent and Trademark ility as defined in Title 37, C. F. R. the prior application and the national (Status)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.



Robert A. Dunn (Reg. No. 30,556) Dinnin & Dunn, P.C. 755 West Big Beaver, Ste. 2100 Troy, MI 48084 (248) 362-2800

Send Correspondence to:	Robert A. Dunn Dinnin & Dunn, P.C. 755 West Big Beaver, Ste. 2100 Troy, MI 48084	
Direct Telephone Calls to: (248) 362-2800 - Robert A. Du	(name and telephone number)	
of the state		
Full name of sole or first inventor Ronald Thomas		
Sole or first inventor's signature	Tenels be Chemes	Date ≤ ~/6 ~0/
Residence 31701 Sikon, Chesterfield	Twp., MI 48041	-
Citizenship US		
Post Office Address 31701 Sikon		
Chesterfield Twp., MI 480	41	

Full name of second inventor, if any		
Second inventor's signature		Date
Residence		
Citizenship	,	
Post Office Address		

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HEET

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Patent and Trademark Office

03-21-2001

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	Please record the attached original documents or copy thereof.			
1. Name of conveying party(ies): Ronald Thomas	2. Name and address of receiving party(ies):			
2/28/01	Name: Alliance Systems, Inc.			
	Internal Address: 46449 Continental Drive			
Additional names(s) of conveying party(ies)	Chesterfield, MI 48047			
	7 n n n n n n n n n n n n n n n n n n n			
3. Nature of conveyance:	500			
	Street Address:			
☐ Security Agreement ☐ Change of Name				
☐ Other	City: State: ZIP:			
Execution Date:	Additional name(s) & address(es) attached? Yes No			
4. Application number(s) or registration numbers(s):				
If this document is being filed together with a new application	n, the execution date of the application is:			
A. Patent Application No.(s)	B. Patent No.(s)			
3/05/2001 DTESSEM1 00000023 60272156 \	(,))) (, -/			
1-{C:2M \ 75.00\@P	60272156			
3/05/2001 DTESSEM1 00000023 60272156				
2 FC:581 40.00 0P Additional numbers atta	ached? ☐ Yes ⊠ No			
Name and address of party to whom correspondence				
concerning document should be mailed:	6. Total number of applications and patents involved: 1			
Name: Robert A. Dunn	7. Total fee (37 CFR 3.41):\$ 40.00			
Internal Address: Dinnin & Dunn, P.C.				
755 West Big Beaver, Ste. 2100	credited or debited to deposit account			
Troy, MI 48084	☐ Authorized to be charged to deposit account			
Street Address:				
Street Address.	8. Deposit account number:			
City: State: ZIP:	-			
DO NO.	T USE THIS SPACE			
9. Statement and signature.				
To the best of my knowledge and belief, the foregoing inforr of the original document.	mation is true and correct and any attached copy is a true copy			
Robert A. Dunn Raken	tellan 1eb 28 2001			
Name of Person Signing	Signature Date			

Total number of pages including cover sheet, attachments, and document:

Assignment of Rights in Invention (Sole inventor; single assignee)

Docket No. 0114-00008

(Sole inventor, single assignee)	0114-00000		
Inventor	Residence of Inventor		
Ronald Thomas	31701 Sikon Chesterfield Twp., MI 48046		
	·		
Assignee	Residence or Principal Place of Business of Assignee		
Alliance Systems, Inc.	46449 Continental Drive Chesterfield, MI 48047		
Whereas, I, the above-identified Inventor, have invented PROCESS FOR PRESSURE ASSISTED MOLDING OF HOLDING OF H	d certain new and useful improvements in: OLLOW ARTICLES		
(feereinafter referred to as "Invention") for which I am making And, whereas I desire to assign a 100% undivided inte	application for Letters Patent in the United States of America; erest in said Invention, said application disclosing the Invention ove-identified Assignee, and whereas said Assignee is desirous of		

Abjuiring the entire right, title and interest in the same;

Now, this indenture witnesseth, that for the sum of

1.00 dollars (\$

this indenture witnesseth, that for the sum of

 1.00

 and other good and valuable consideration, the receipt whereof is hereby acknowledged;

I hereby assign, sell and transfer a 100% undivided interest in said invention, said application, including any divisions, continuations, and continuations-in-part thereof, and in and to any and all Letters Patent of the United States, and countries foreign thereto, which may be granted for said Invention, and in and to any and all priority rights, Convention rights, and other benefits accruing or to accrue to me with respect to the filing of applications for patents or securing of patents in the United States and countries foreign thereto, unto said Assignee;

And I hereby authorize and request the Commissioner of Patents and Trademarks to issue said United States Letters Patent to said Assignee, as assignee of the whole right, title and interest thereto;

And I further agree to execute all necessary and lawful future documents, including assignments in favor of Assignee, or its designees as Assignee or its Assignees may from time-to-time present to me in order to perfect title in said Invention, modifications, and improvements in said Invention, applications and Letters Patent of the United States and countries foreign thereto;

Assignment of Rights in Invention



(Sole inventor; single assignee)	0114-00008	
Inventor	Resider	nce of Inventor
Ronald Thomas	31701 Sikon Chesterfield Twp., MI 480	046
Assignee	Residence or Principal	Place of Business of Assignee
Alliance Gas Systems, Inc. Alliance Systems, Inc. Put	46449 Continental Drive Chesterfield, MI 48047	
State of County of Before me personally appeared Ronald Thomas who acknowledged the foregoing instrument to be a free act	and deed and also represent, in the year	and/or, for obtaining any reissue or gnee thereof shall hereafter require gnature of Inventor) ted that he or she is authorized to (Notary Public) (COUNTY COUNTY MI)



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

MAY 22, 2001

PTAS

DINNIN & DUNN, P.C. ROBERT A. DUNN 755 WEST BIG BEAVER, STE. 2100 TROY, MI 48084



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RECORDATION DATE: 02/28/2001

REEL/FRAME: 011588/0603

NUMBER OF PAGES: 3

BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:

THOMAS, RONALD

DOC DATE: 02/28/2001

ASSIGNEE:

ALLIANCE SYSTEMS, INC. 46449 CONTINENTAL DRIVE CHESTERFIELD, MICHIGAN 48047

SERIAL NUMBER: 60272156

PATENT NUMBER:

FILING DATE: 02/28/2001

ISSUE DATE:

PAULA MCCRAY, EXAMINER ASSIGNMENT DIVISION OFFICE OF PUBLIC RECORDS